

Saw Blade's Technical Table to Obtain the Correct Tooth's Feed Rate, the Feed Rate of the Material, the Number of Teeth and the RPM

Recommended tooth's feed rate (Sz= mm/tooth)	Softwood with grain	0,20-0,30	Hardwood	0,06-0,15	Plywood	0,05-0,12	Aluminum and plastic laminated chipboard	0,02-0,05
	Softwood cross grain	0,10-0,20	Chipboard	0,10-0,25	Laminated board	0,05-0,10		

